

N	Part Description	No. off	From	Until	N	Part Description	No. off	From	Until
3010	Cylinder block	1			3390	Cam follower	8		
3011	Cylinder block	1	.9		3400	Flywheel J (+Z)	2	72	77
3020	Core plug	—	1.72	39.77	3401	Flywheel	1	1977	1242.8
3021	Core plug	2	40.77		3402	Flywheel	1	1243.8	
3030	Plug dipstick bore	1			3410	Flywheel weight	1		
3040	Plug tacho, bore	1			3420	Bolt $\frac{1}{4}$ UNC $\times$ 1 $\frac{1}{2}$	6		
3050	Oil suction pipe	1			3430	Dowel	3		
3060	Oil sealer carrier	1			3440	Flywheel housing J type	—	1.72	169.74
3080	Oil sealer carrier joint	1			3441	Flywheel housing J type	—	170.74	214.74
3090	Oil seal	1			3442	Flywheel housing J type	1	215.74	1457.9
3100	Oil pump Kent	1			3443	Flywheel housing	1	1243.8	
3101	Oil pump fiesta	opt	1979		3450	Bendix cover	—	1.72	169.74
3110	Oil pump joint	1			3460	Bolt $\frac{1}{4}$ UNC $\times$ 1 $\frac{1}{2}$	6		
3120	Oil filter	1			3470	Housing cover plate	1		
3121	Oil filter fiesta	opt	1979		3500	Oil Separator	1	1.72	52.75
3130	Oil pressure switch	1			3500	Oil separator	1	282.77	
3140	Crankshaft	1			3501	Oil Separator plug	1	53.75	281.77
3141	Crankshaft steel	opt	1978		3510	'O' ring	1		
3180	Crankshaft key	1			3520	Dowel rear block face	2		
3190	Crankshaft bearing hlvs	10			3530	Sprocket crankshaft	1		
3191	Bearing 10 thou o/s	opt			3540	Engine bearer (port) 16 $\frac{1}{2}$	1		
3192	Bearing 20 thou o/s	opt			3550	Engine bearer (starboard)	1		
3193	Bearing 30 thou o/s	opt			3580	Cyl. block drain tap	1		
3200	Crank thrust bearing	2			3590	Sump assembly	—	1.72	31.76
3210	Connection rod	4			3591	Sump assembly	1	32.76	
3220	Connection rod brng hlvs	8			3600	Sump rear seal	1		
3221	Bearing 10 thou o/s	opt			3620	Joint	—	1.72	31.76
3222	Bearing 20 thou o/s	opt			3621	Joint	1	32.76	
3223	Bearing 30 thou o/s	opt			3630	Sump plug adaptor	—	1.72	305.77
3230	Piston assembly	—	1.72	281.77	3631	Sump plug collar	1	306.77	
3231	Piston assembly Mk IV	4	282.77		3640	Sump plug elbow	—	1.72	305.77
3232	Piston assembly Mk IV + 2 thou opt	4	.79		3641	Banjo Bolt	1	306.77	
3233	Piston Mk V + 6 thou	4	.79		3650	Dipstick	1		
3240	Piston ring kit (set)	1			3660	Dipstick tube	1		
3242	Ring kit Mk V (set)	3	.79		3670	Dipstick tube bracket	1		
3250	Camshaft	1			3680	Dipstick ext. tube	1		
3260	Camshaft bearing front	1			3690	Oil gallery plug	1		
3270	Camshaft bearing centre	1			3720	Tube oil retn	1		
3280	Camshaft bearing rear	1			3760	Sump plug washer	—	1.72	305.77
3290	Camshaft sprocket	1			3761	Sump plug washer	2	306.77	
3300	Bolt $\frac{1}{4}$ UNC $\times$ $\frac{1}{2}$ "	2			3770	Int. shake proof washer	6		
3310	Camshaft bolt retainer	1			3860	Cylinder liner	opt		
3320	Camshaft thrust bearing	1			3870	Nylon domed plug	1		
3330	Camshaft thrust retainer	1			3880	Nut—O.P. Sender	1		
3340	Camshaft chain	1			3910	Dipstick tube assembly	1		
3350	Chain tensioner	1			3920	Core plug solid	1	1972	1978
3360	Chain tensioner pad	1			3921	Core plug	1	1978	
3370	Bolt	1			3930	Scraper ring	—	1978	
3380	Bolt $\frac{1}{4}$ UNC $\times$ 2"	1			3940	Flywheel housing bearer (2)	opt	1979	

