

N	Part Description	No. off	From	Until	N	Part Description	No. off	From	Until
2010	Chain case		1.72	31.76	2401	Hose 1½	1	32.76	
2011	Chain case	1	32.76	1196.8	2410	Hose clip HAS 20	2		
2012	Chain case		1197.8	1530.9	2420	Hose connecting tube	—	1.72	31.76
2013	Chain case	1	1531.9		2430	Jabsco pump	1		
2020	Case joint				2440	Sliding block	1		
2030	Bolt		1.72	31.76	2450	Drive key	1		
2040	Set screw		1.72	31.76	2460	Jabsco pump joint	1		
2050	Pump drive sprocket	1			2490	Hose, pump to Man ht Exch	1		
2060	Ball race	1			2500	Hose clip HAS 16	2		
2070	Ball race retainer	1			2510	Hose clip HAS 10	1		
2080	Needle roller bearing	1			2520	Belt	—	1.72	60.73
2090	Inner race	1			2521	Belt	—	61.73	169.74
2100	Bolt ½ UNC × ½	21			2522	Belt	—	170.74	31.76
2110	Chain	—	1.72	31.76	2523	Belt	—	31.76	287.77
2111	Chain	1	32.76		2524	Belt	1	288.77	
2120	Alternator bracket	—	1.72	60.73	2530	Reinforcing tube	1		
2120	Alternator bracket	—	52.75	31.76	2560	W.P. bearing assembly	—	1.72	339.77
2121	Alternator bracket	—	61.73	52.75	2561	W.P. bearing assembly	1	340.77	
2130	Mtg. Bolt ¾ UNC × ¾	2			2570	Impellor	1		
2140	Plug	—	1.72	31.76	2580	Seat	1		
2150	Cover	—	1.72	31.76	2590	Seal	1		
2151	Cover	1	32.76	1196.8	2600	Slinger	1		
2152	Chaincase cover	1	1197.8		2610	Impellor	1		
2160	Joint	—	1.72	31.76	2620	Spindle	1		
2161	Joint	1	32.76		2630	Seals	2		
2170	Centrifugal pump assembly	1			2640	'O' Rings	1		
2180	Location clip	1			2650	Cover joint	1		
2190	Venturi ring	1			2660	Chain case assembly	1		
2200	Spring	1			2670	Chain cover assembly	1		
2210	Pulley f.w. pump	1			2680	Pump drive sprocket assembly	1		
2220	Pulley flange	—	1.72	340.77	2690	Dubo washer	3		
2221	Pulley flange tapped	1	341.77		2700	½ plain washer	8		
2230	Bolt ½ UNC × ¾	7			2710	½ Dubo	1		
2240	Bolt ½ UNC × ¾	3			2720	½ nut UNC	3		
2260	Bolt ½ UNC × 1"	4			2730	½ BSP plug	1	.76	287.77
2270	Bolt ½ UNC × 2½	1			2731	½ BSP Plug	2	288.77	
2280	Spring washer ½	28			2740	90° Elbow ½ BSP	—		
2290	Bolt ½ UNC × 2½	5			2750	Screw pump cover	6		
2300	Washer ½ pl	10			2760	Cover pump	1		
2320	Dowel	3			2770	Cam pump	1		
2330	Crankshaft pulley	1			2780	Screw cam	1		
2340	Pulley bolt	1			2790	Body pump	1		
2350	Pulley washer	1			2800	2BA Grub screw	1		
2360	Pulley oil seal	1			2810	Bearing retainer spacer	1		
2370	Crankshaft sprocket	1			2820	Spring for snail cam	1		
2390	Joint	—	1.72	3.74	2830	Pivot pin	1		
2400	Hose 1½	—	1.72	31.76	2840	Snail cam	1		

